

### Main configuration and features:

- Highly efficient gas engine
- AC synchronous alternator
- Gas safety train and gas protection device against leakage
- Exhaust and jacket water heat exchanger
- Heating water and jacket water circulation system
- Expansion tank and water jacket heater
- Advanced engine control system, including: ignition system, detonation control system ,speed control system , air/fuel ratio control system and cylinder temp. protection system
- Strict shop test for all CHP unit
- Able to be used directly outdoors with endurable and firm characteristics and design against rain and dust
- Ventilation fan
- Industrial silencer with silencing ability of 12-20dB(A)
- Unattached switch cabinet and electric control cabinet
- Multi-functional control system with simple operation
- Data communication interfaces integrated into control system
- Lighting and smoke alarm system
- Monitoring battery voltage and charging automatically
- Auto refilling oil system
- Bus interface for connecting to higher level control unit



### Power and efficiency @50Hz

Electric power -kW	400	Electric efficiency	38.6%
Heat power-kW	460	Heat efficiency	44.4%
Input power -kW	1037	Total efficiency	83.0%

### Fuel and emission

Fuel type	Natural gas
Methane number	MN > 80
Excess air factor (Lambda)	1.58
NOx , mg/Nm <sup>3</sup>	≤500
CO , mg/Nm <sup>3</sup>	≤650
HCHO ( formaldehyde ) , mg/Nm <sup>3</sup>	≤60
NMHC , mg/Nm <sup>3</sup>	≤150
Fuel consumption @100% load, m <sup>3</sup> /h	99
Supply gas pressure range, kPa	10~20

### Soundproof canopy and control cabinet

Structure type	Soundproof canopy
Canopy painting	High-class powder coating
Electrical control cabinet	Integrated into canopy,IP54
Noise level@7m, dB(A)	67

### Dimension and weight

Dimension ( LxWxH ) , mm	5400x2050x2500
Weight, kg	7500

### Special statement :

- 1、The technical data are based on natural gas with a lower calorific value of 36MJ/Nm<sup>3</sup>.The technical data indicated is based on standard conditions according to ISO8528/1, ISO3046/1 and BS5514/1.
- 2、The technical data is measured in standard conditions:  
Absolute atmospheric pressure: 100kPa  
Ambient temperature : 25°C  
Relative air humidity : 30%
- 3、Rating adaptation at ambient conditions acc to DIN ISO 3046/1.  
The tolerance for the specific fuel consumption is + 5 % at rated output.
- 4、Dimension and weight above are just for standard product ,and may be subject to change. As this document is used only for presale reference, take the specification supplied by PowerLink before ordering as final.

# CG400S-NG

Natural Gas CHP Unit

**POWERLink**  
Power Systems  
We Produce Green Energy...

CHP Unit performance data and manufacturing technology									
CHP unit model	CG400S-NG	Power and efficiency							
Electric output power ( kW )	400	Load	100%	75%	50%				
Heat output power ( kW )	460	Electric power (kW)	400	300	200				
CHP unit electric efficiency	38.6%	Heat power (kW)	460	361	262				
CHP unit heat efficiency	44.4%	Energy input (kW)	1037	790	560				
CHP unit total efficiency	83.0%	Electric efficiency	38.6%	38.0%	35.7%				
Overload runtime at 1.1xSe(hour)	1	Heat efficiency	44.4%	45.7%	46.8%				
Steady-state voltage deviation	≤±1%	Total efficiency	83.0%	83.7%	82.5%				
Transient-state voltage deviation	-15%~20%								
Voltage recovery time(s)	≤4								
Voltage unbalance	1%								
Steady-state frequency regulation	±0.5%								
Transient -state frequency regulation	±5%								
Frequency recovery time(s)	≤3								
Steady-state frequency band	0.5%								
Recovery time response(s)	0.5								
Telephone interference factor(TIF)	≤50								
Telephone harmonious factor(THF)	≤2% , as per BS4999								
<b>Manufacturing technology</b>									
<ul style="list-style-type: none"> <li>● Special welded base frame, inner vibration isolators and design for whole lifting</li> <li>● With high-class paint, endurable brightness as well resistance against abrasion and defacing</li> <li>● Installation manual, operation and maintenance manual wiring program</li> </ul>									
<b>Standards and certificate</b>									
<ul style="list-style-type: none"> <li>● ISO3046 , ISO8528 , GB2820</li> <li>● BS5000PT99 , AS1359 , IEC34</li> <li>● ISO9001:2008 quality system certification</li> </ul>									

## AC alternator performance data

Alternator brand	LEROR SOMER	Voltage	Power
Alternator model	LSA47.2M7	380V	400 kW
Rated output power (kW)	400	400V	400 kW
Power factor	0.8	415V	400 kW
Rated current @ 380V and 100% load (A)	760		
Excitation system	Brushless		
THF ( BS EN60034- 1 )	<2%		
Bearing number	2		
Winding material	100% copper		
Wiring connection	Series star		
Rotor insulation class	H		
Winding pitch	2/3		
A.V.R. model	R450		
Voltage fluctuation(no load to full load)	± 0.5%		
Housing protection	IP23		
TIF (NEMA MG 1-22)	<50		
Excitation method	PMG		
Rated ambient temperature(°C)	40		
Rated stator temperature rise(°C)	125		

### Efficient gas engine

#### General data

NO. of cylinders	12	
Engine type	4-stroke, turbo charged and air to water cooled, lean burn	
Cylinder arrangement	V-form	
Bore x stroke	mm	128×142
Displacement	L	21.93
Compression ratio	12 : 1	
Rated speed	rpm	1500
Rated output power	kW	420
Excess air factor	1.58	
Rotation direction	Anti-clockwise viewed on flywheel	
Ignition timing	°BTDC	16

#### Cooling system

Coolant refilling capacity	L	23
Max. jacket water operating pressure	kPa	300
Min. jacket water circulation flow	L/min	628
Min. jacket water temperature	°C	80
Max. jacket water temperature	°C	88
Max. jacket water difference(inlet-outlet)	K	6
Min. circulation flow LT	L/min	70
Min. circulation flow HT	L/min	293
Coolant type	Mixture of 40% antifreeze and 60% clean fresh water. Lower ambient temperature, higher content of antifreeze.	

#### Induction/exhaust system

Exhaust flow	kg/h	2097
Combustion air flow	kg/h	2022
Exhaust temperature	°C	433
Max. exhaust back pressure	mbar	40
Max. suction restriction	mbar	15

#### Fuel control system

Gas train, Including:	ball valves
	filters
	gas pressure gauge
	safety solenoid valves
	constant pressure regulator etc
	gas pressure relief valve

#### Lubrication system

Max. refilling capacity	L	90
Min. refilling capacity	L	40
Max. consumption	kg/h	0.2
Lubrication oil pump	Gear driven	

#### Energy balance and gas flow

Load	100%	75%	50%
Mechanical power, kW	420	315	210
Coolant heat, kW	197	168	135
Mixture heat HT, kW	48	22	3
Mixture heat LT, kW	12	10	5
Exhaust heat up to 120°C, kW	215	171	124
Max. radiation heat, kW	35	23	15
Energy input, kW	1037	790	560
Combustion air flow, kg/h	2022	1511	1037
Fuel consumption, m³/h	99	75	54
Exhaust gas flow, kg/h	2097	1568	1078
Exhaust gas temperature, °C	433	451	467

Fuel: Natural Gas - LHV = 36 MJ/m³

### PCC-300 control system

Open control system is adopted with touch screen display , and various functions, including: engine protection and control, paralleling between gensets or gensets and mains, and CHP control functions, as well as communication functions, etc.



#### Main functions

- Engine monitor : coolant, lubrication, exhaust, battery
- Supply gas circuit monitor: pressure, temperature and CH4 content
- Auto paralleling and load share
- Voltage and PF control
- Alternator data : U, I, Hz, kW, kVA, kVAr, PF, kWh, kVAh
- Mains data: U, I, Hz, kW, kVAr, PF
- Modbus communication protocol based on RS232 and RS485 interfaces
- SMS message
- Internet connection and USB 2.0 interface
- 10-inch touch screen
- Internet monitor, auto orientation and cloud communication
- 1000 history events log

#### Advantages

- Accordant with consumer requirement
- Complete control project
- Convenient remote monitor and service
- Simplified engine start/stop control
- Enhanced stability and safety

Standard protection functions	Standard control functions	
<b>Alternator protection</b>	<b>Power control</b>	<b>Voltage control</b>
<ul style="list-style-type: none"> <li>- 2xReverse power</li> <li>- 2xOverload</li> <li>- 4xOvercurrent</li> <li>- 1xOvervoltage</li> <li>- 1xUndervoltage</li> <li>- 1xOver/under frequency</li> <li>- 1xUnbalanced current</li> </ul>	<ul style="list-style-type: none"> <li>- RPM control(synchronization)</li> <li>- Power control(grid connection)</li> <li>- Load share(island )</li> </ul>	<ul style="list-style-type: none"> <li>- Voltage tracking (synchronization)</li> <li>- Voltage control(island)</li> <li>- PF control(grid connection)</li> <li>- Reactive power share (island)</li> </ul>
<b>Busbar/mains protection</b>	<b>Lubrication control</b>	<b>Pump control</b>
<ul style="list-style-type: none"> <li>- 1xOvervoltage</li> <li>- 1xUndervoltage</li> <li>- 1xOver/under frequency</li> <li>- 1xPhase sequence</li> <li>- 1xROCOF alarm</li> </ul>	<ul style="list-style-type: none"> <li>- Auto refilling</li> <li>- Warning and monitoring</li> </ul>	<ul style="list-style-type: none"> <li>- Cooling system</li> <li>- Emergency radiator</li> </ul>
	<b>Fan control</b>	<b>Valve control</b>
	<ul style="list-style-type: none"> <li>- Ventilation for engine room</li> <li>- Radiator fan</li> <li>- Emergency radiator fan</li> </ul>	<ul style="list-style-type: none"> <li>- Cooling system</li> <li>- Heating system</li> <li>- Emergency radiator</li> </ul>
	<b>Engine protection</b>	
	<ul style="list-style-type: none"> <li>- Various routine and customized protection functions</li> <li>- Monitoring</li> </ul>	

### Standard configuration

Engine	Alternator	Canopy and base	Electrical cabinet
Gas engine Ignition system Lambda controller Electronic governor actuator Electrical start motor Battery system Auto charging system Detonation control system Cylinder temp. protection system Coupling	PMG AC alternator H class insulation IP23 protection AVR voltage regulator PF control	Steel monocoque base frame Engine bracket Vibration isolators Alternator base Soundproof canopy	Air circuit breaker Paralleling control system 10-inch touch screen Communication interfaces Electrical switch cabinet Lighting system Smoke alarm system
Gas supply system	Lubrication system	Standard voltage	Induction/ exhaust system
Gas safety train Gas leakage protection Air/fuel mixer	Oil filter Daily auxiliary oil tank Auto refilling oil system	380/220V 400/230V 415/240V	Air filter Exhaust silencer Exhaust bellows Ventilation fan
Heat exchange system	Service and documents		
Exhaust heat exchanger Jacket water circulation pump Jacket water heat exchanger Mixture circulation pump Mixture radiator Jacket water heater Expansion tank, Shut-off valve Three-way auto proportional valve	Tools package Installation and operation manual Maintenance manual Software manual Parts manual	Engine operation and maintenance manual Gas quality specification Control system manual After service guide Standard package	

### Optional configuration

Engine	Alternator	Service and documents	Lubrication system	Exhaust system
Heavy duty air filter Backfire safety control valve	Space heater AVR Treatments against humidity and corrosion	Service tools Maintenance and service parts	Oil consumption gauge New and used oil tank	Guard shield from touch Residential silencer Three-way catalytic converter
Canopy and base	Gas supply system	Heat exchange system	Electrical system	Voltage
SECC base frame	Gas flow gauge	Emergency radiator	Lightning protection	200V 220V 230V 240V